

WHERE TO USE

Preparation of traditional and pre-sanded wooden floors and floors requiring repair.

TECHNICAL CHARACTERISTICS

Ultracoat P920 2K is a two-component water-based product characterised by its high isolating and covering properties, easy sanding, easy application and quick drying. Reduces the problem of overlaps.

Ultracoat P920 2K has been developed to stain wood without causing unsightly colour variations on wood rich in tannin and other extracts (such as oak, teak, etc.). Therefore, it is particularly suitable for more difficult types of wood to avoid them becoming darker or redder. Ultracoat P920 2K contains a high level of residual solids, and when used in combination with

Ultracoat P925 two-component, water-based varnish, it may be applied in two coats.

If single component water-based **Ultracoat P915** varnish is used, we recommend applying the cycle in three coats.

Ultracoat 920 2K is solvent-free and contains no NMP (N-methyl-pyrrolidone) and has an extremely low emission level of volatile organic compounds (VOC).

RECOMMENDATIONS

- Do not use Ultracoat P920 2K at temperatures lower than 10°C.
- Do not use on external surfaces.
- Before use, acclimatise the product to the temperature of the area where it is applied.
- Use only clean containers and tools.
- Environmental conditions and residual humidity in the wood when it is laid must conform to current norms and standards.
- Do not put leftover quantities of the product back into its original container.

 In high temperatures, we recommend diluting the product with 10% water.

APPLICATION PROCEDURE Preparation of the substrate

Sand the floor with large and medium-grained sandpaper, and vacuum off all dust. Grout cracks and irregularities in the surface with **Ultracoat Acqua Plus** or **Ultracoat LS**, according to instructions contained in the relative product's Technical Data Sheet. Remove all traces of dust after sanding.

Preparation of the product

Carefully mix the two components together until they are completely blended. The product may be diluted with up to 10% of clean water (Directive 2004/42/CEE). Let the product stand for 10 minutes before application. The product prepared as described above must be applied within 2 hours.

Application of the product

Apply Ultracoat P920 2K using a brush or a roller.

Recommended cycles:

- a) FINISHING COAT WITH TWO-COMPONENT WATER-BASED VARNISH Apply a coat of **Ultracoat P920 2K**. After 12 hours,
 - sand the surface with **Ultracoat SR180/220** mesh, carefully remove all dust and apply a coat of two-component water-based varnish (for example **Ultracoat P925** or **Ultracoat P925S**).
- b) FINISHING COAT WITH SINGLE COMPONENT WATER-BASED VARNISH
 - Apply a coat of **Ultracoat P920 2K**. After 2 hours, apply a coat of single component water-based



TECHNICAL DATA (typical values)		
PRODUCT IDENTITY		
	comp. A:	comp. B
Consistency:	liquid	liquid
Colour:	transparent	whitish
Density (g/cm³):	1.030	1.075
Storage:	12 months	
Hazard classification according to EC 1999/45:	none irritant. Before using refer to the "Safety instructions for preparation and application" paragraph and the information on the packaging and Safety Data Sheet	
Customs class:	3209 10 00	
APPLICATION DATA (at +23°C and 50% R.H.)		
Pot life of mix:	2 hours	
Mixing ratio:	comp. A : comp. B = 5 : 1 (in volume)	
Maximum permitted dilution ratio (Directive 2004/42/CEE):	10% with clean water	
Sanding:	after 12 hours	
Varnishing (without sanding):	after 2 hours, and within a maximum of 5 hours	

varnish (for example Ultracoat P915O or Ultracoat P915S). Apply the finishing coat the following day after sanding the surface with Ultracoat SR 220 mesh.

Cleaning

Tools and residues of Ultracoat P920 2K may be cleaned with water while the product is still fresh. Once hardened, the product must be removed mechanically.

CONSUMPTION

80-100 g/m² per coat.

PACKAGING

6 litre kits (A+B).

STORAGE

12 months in its original packaging in a dry

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Ultracoat P920 2K comp. B is an irritant, and may provoke rashes in those subjects allergic to such products. When mixing and applying the product, we recommend using protective gloves and goggles.

Further information is available in the product's Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

WARNING

While the indications and guidelines contained in this data sheet correspond to the company's knowledge and wide experience, they must be considered, under all circumstances, merely as an indication and subject to confirmation only after long-term, practical applications. Therefore, anybody who undertakes to use this product, must ensure beforehand that it is suitable for the intended application and, in all cases, the user is to be held responsible for any consequences deriving from its use.



Our Commitment To The Environment
More than 150 MAPEI products assist Project
Designers and Contractors create innovative LEED (The Leadership in Energy and Environmental Design) certified projects, in compliance with the U.S. Green Building Council.

All relevant references for the product are available upon request and from www.mapei.com

